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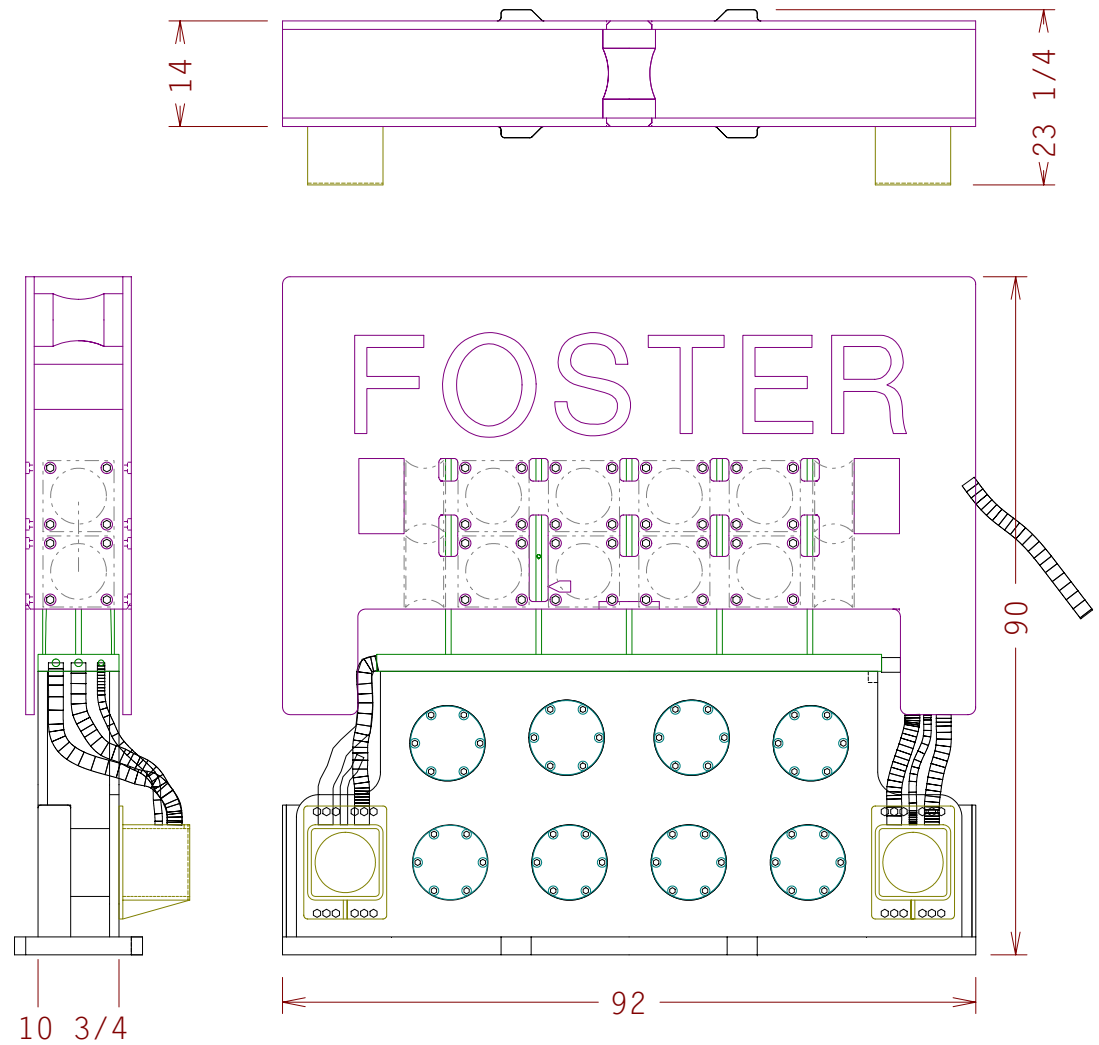
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Rev.	Description	Date	By	App'd.

Standard Tolerances (Unless Otherwise Specified)
Surfaces: Square, parallel, concentric, & straight within 0.045
Full length of surface
Decimal Dimensions: Machined to $\pm .005"$ or $\pm .1mm$, .125 rms finish
Fractional Dimensions: No machining required, .500 rms finish
Sand Cast Surfaces $\pm 1/8"$ or $3mm$
All others $\pm 1/64"$ or $.4mm$
Angles: Within ± 0 Deg. 30 min., Reference if otherwise dimensioned
Corners: Minimum Radius .0625" or 1.5mm, Standard $1/8"$ or $3mm$
All sharp corners to be broken

Vulcan Iron Works Inc.

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Drawn <i>B C Warrington</i>	DATE 4.5.91	P/N 46K0150	Pattern #	Rough WT.	D-13241	Rev.
Chk'd		Material		Fin. WT.	Name Foster 4200 Hammer -- General Assembly	
App'd						